

STORAGE AND TRANSPORTATION

■ Bits should be properly stored in a dry area. Direct contact with moisture should be avoided. Relative humidity and temperature should be monitored in indoor storage areas.

■ Storage of sealed bearing bits at low temperatures is not recommended; sudden changes in temperature should be avoided as seal life may be affected.

■ Bit storage and transportation should be made in original manufacturer boxes oriented vertically (a bit should be stored with pin face upward). Handling and stowage while transporting should ensure bit box stability.

■ Bits should be stored on the drill rigs in the manufacturer's package, if without the original packaging bit should be stored with pin up to protect thread from mechanical damage, moisture and atmospheric precipitations.

